



## Evaluation

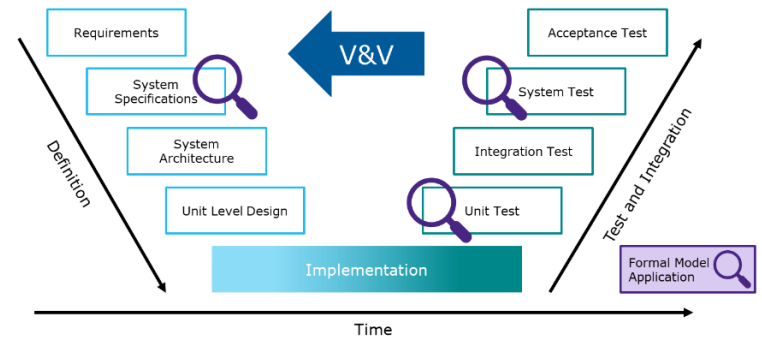
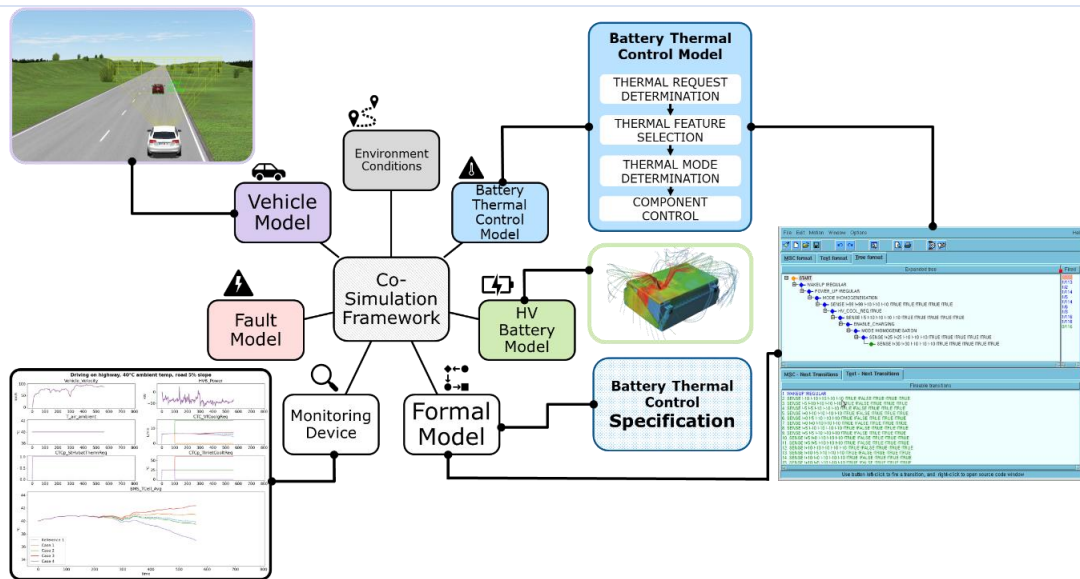
Evaluation platform will be a Co-Simulation framework including an ADAS/AD driving model, a HV battery model and a thermal control unit of the HV battery. In addition, the framework enables to add further methods and architectures as a Monitoring Device to perform diagnose calculations.

### Current status/demonstration

- A FMEA table is generated to provide a detailed description and specification of possible faults in the HV battery system during operation or charging.
- Based on the FMEA table a fault injection model is developed to validate the formal model and model-based diagnosis approach.
- Formal model of the Thermal Control Unit is developed and validated - offline combination with the Co-Simulation framework by trace analysis.
- Probabilistic fault criticality estimation methods applied on the case-study.
- Completion of the formal model, requirements, and their verification.
- Submitted research paper.
- Development of Monitoring Device based on machine learning algorithm to identify an abnormal behavior of the system under test.
- Simulations** are executed based on different conditions related to the introduced FMEA table for fault simulation in the thermal control unit.

### Highlights and Conclusion

- Application of formal models reduces risks through detailed system specification analysis, capturing all requirements, models, and interpretations.
- The formal model serves as an abstract reference for the thermal controller, assuming all properties corresponding to requirements are met.
- Probabilistic analysis aids in selecting countermeasures by estimating the criticality of requirements and system faults.
- Formal models have limitations, including the inability to address unknown risks and properties beyond the operational domain.
- General health monitoring using a hierarchical concept (Task 3.3) is deemed necessary for advanced analysis, complementing the formal model's limitations.

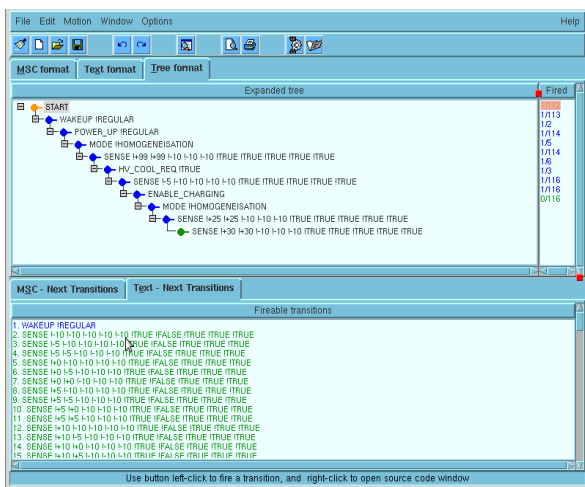


Model	Parameter for fault simulation	Input	Output	Value Type	Unit	Range	Signal/Parameter
Environment Conditions	Ambient temperature	X		float	°C	-30 → 50	
	Initial coolant temperature	X		float	°C	-30 → 50	Environment Setting
Vehicle	Velocity	X		float	km/h	0 → 200	
	Acceleration	X		float	m/s <sup>2</sup>	0 → 6	
	Road Profile	X		float	%	-20 → 20	Vehicle drive cycle & power request
HV Battery	Cell temperature	X		float	°C	-30 → 60	Vehicle sub-component behavior
	Power max		X	float	kW	200 → 300 (peak) 100 → 150 (cont.)	
Thermal Controller	Cooling temperature	X		float	°C	-30 → 60	Vehicle sub-component behavior
	Cooling flow rate		X	float	L/min	0 → 20	

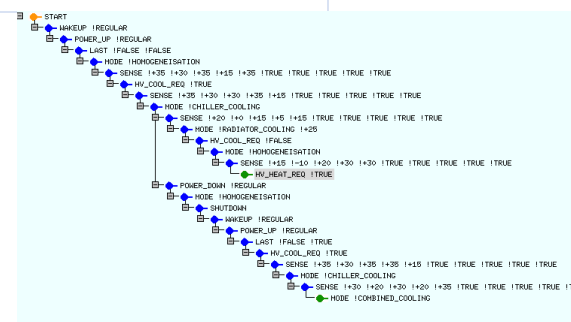
pav. 1: The table shows the available simulation environment parameter configuration to trigger different behavior of the overall system and in specific the thermal control unit.

HV Battery Fault	Consequences	Severity Risk	Explanation
Battery too warm	No electric driving	8	<ul style="list-style-type: none"> <li>Cooling system performance too low</li> <li>Cell overtemperature</li> <li>Component overheating</li> <li>Improper filling</li> </ul>
	Vehicle immobility	8	
	Release of toxic gases	10	
	Thermal event	10	
Inhomogeneous temperature spread inside the battery (hot spots)	Vehicle immobility	8	<ul style="list-style-type: none"> <li>Cell temperature spread is too high</li> <li>Cell differential ageing</li> </ul>
	No electric driving	8	
	Reliability not achieved	7	
Battery too cold during driving	Vehicle range not achieved	9	<ul style="list-style-type: none"> <li>Cooling system performance too low</li> <li>Cooling system pressure drop too high</li> </ul>
	Driving discomfort	4	
Battery too cold during charging	Vehicle range not achieved	9	<ul style="list-style-type: none"> <li>Cooling system performance too low</li> <li>Improper filling</li> </ul>
	Too low pure electric range	7	
Component overheating	Vehicle immobility	8	<ul style="list-style-type: none"> <li>Improper filling</li> <li>Cooling system pressure drop too high</li> </ul>
	Durability / lifetime target not achievable	8	

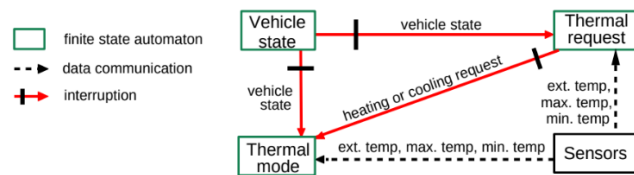
pav. 2: FMEA table with severity risk assessment showing possible single faults which could appear during operation in the HV battery system including the thermal control unit.



pav. 3: CADP software solution for validity check of the formal model based on the simulated traces of the high voltage battery system.



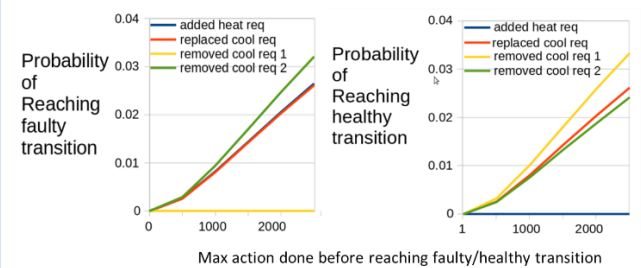
pav. 2: Step-by-step exploration of the formal model.



pav. 4: Formal model schema to show the specifications of one of the high voltage battery system transition states.

### Requirements based analysis results

- Probability of reaching faulty (resp. healthy) action after at most MAX actions
- Results for 4 faults in the Thermal Request automation
- 1 addition, 2 removal, 1 replacement



## Impact

Usage of formal model methods and model-based diagnosis to detect a faulty system during runtime. This offers a way to identify the residual risk and as well to minimize the risk of undetected faults.

### Used standards

- ISO 26262, ISO/PAS 21448:2019 (SOTIF), IEC 61508 (Eight parts 0-7)

### Future standardization potentials

- Not perceived yet

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